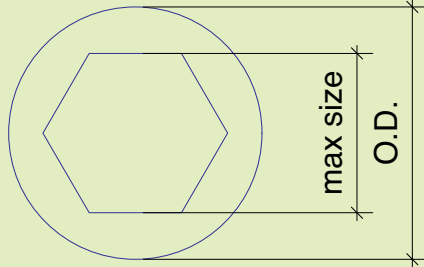


Standard Hexagon Drawing Dies



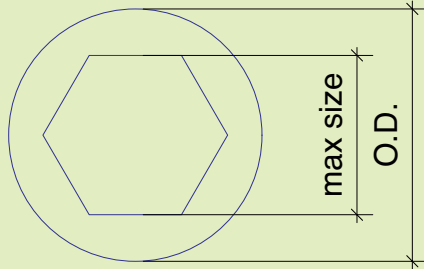
General Notes

1. Maximum Size is measured across the flats of the hexagon shape
2. The maximum hole sizes recommended by UDICO are a general guide and be varied according to drafts taken and the material to be drawn
3. Dies with High Nibs are generally used in connection with heavy drafts or where longer bearings are required.
4. The casing sizes recommended by UDICO are a general guide and can be customized to meet customer specifications.

Symbol	Standard Nibs			Standard Casing	
	O.D.	Height	Max. Size	O.D.	Height
HD1	0.625	0.500	0.203	1.5	0.875
HD2	0.844	0.6875	0.281	2	1.125
HD3	1.000	0.750	0.375	3	1.375
HD4	1.125	0.750	0.437	3	1.375
HD5	1.250	0.875	0.500	3	1.750
HD6	1.406	0.875	0.625	3	1.750
HD7	1.656	1.000	0.750	4	2.000
HD8	1.750	1.0625	0.812	4	2.000
HD9	1.968	1.0625	1.000	4	2.250
HD10	2.185	1.125	1.250	4 - 6	2.375
HD11	2.560	1.125	1.500	6 - 7	2.500
HD12	3.000	1.1875	1.812	6 - 7	2.500
HD12.5	3.250	1.1875	1.968	6 - 7	2.500
HD13	3.500	1.1875	2.125	7	2.500
HD13.5	3.750	1.1875	2.312	7	2.500
HD14	4.000	1.250	2.500	7 - 9	2.500
HD14.5	4.375	1.250	2.750	7 - 9	2.500
HD15	4.750	1.500	3.000	9 - 11	3.000
HD15.5	5.125	1.500	3.250	9 - 11	3.000
HD16	5.500	1.750	3.500	9 - 11	3.500
HD16.5	6.000	1.750	3.750	11 - 14	3.500
HD17	6.500	1.750	4.000	11 - 14	3.500
HD17.5	*	1.750	4.250	11 - 14	3.500
HD18	*	1.750	4.500	11 - 14	3.500
HD18.5	*	1.875	5.000	*	*
HD19	*	1.875	6.000	*	*
HD19.5	*	2.000	7.000	*	*
HD20	*	2.000	8.000	*	*

All units are in inches and * denotes built to customer specifications

High Nib Hexagon Drawing Dies



General Notes

1. Maximum Size is measured across the flats of the hexagon shape
2. The maximum hole sizes recommended by UDICO are a general guide and be varied according to drafts taken and the material to be drawn
3. Dies with High Nibs are generally used in connection with heavy drafts or where longer bearings are required.
4. The casing sizes recommended by UDICO are a general guide and can be customized to meet customer specifications.

High Nibs				Standard Casing	
Symbol	O.D.	Height	Max. Size	O.D.	Height
HD5H	1.250	1.000	0.500	3.0	1.75
HD6H	1.406	1.000	0.625	3.0	1.75
HD7H	1.656	1.1875	0.750	4	2
HD8H	1.750	1.250	0.812	4.0	2
HD9H	1.968	1.250	1.000	4.0	2.25
HD10H	2.185	1.375	1.187	4 - 6	2.375
HD11H	2.560	1.375	1.437	6 - 7	2.5
HD12H	3.000	1.375	1.750	6 - 7	2.5
HD12.5H	3.250	1.375	1.875	6 - 7	2.5
HD13H	3.500	1.375	2.000	7	2.5
HD13.5H	3.750	1.375	2.125	7	2.5
HD14H	4.000	1.625	2.375	7 - 9	2.5
HD14.5H	4.375	1.625	2.625	7 - 9	2.5
HD15H	4.750	1.750	2.875	9 - 11	3
HD15.5H	5.125	1.750	3.125	9 - 11	3
HD16H	5.500	2.125	3.375	9 - 11	3.5
HD16.5H	6.000	2.125	3.625	11 - 14	3.5
HD17H	6.500	2.125	3.875	11 - 14	3.5
HD17.5H	*	2.125	4.125	11 - 14	3.5
HD18H	*	2.125	4.375	11 - 14	3.5
HD18.5H	*	2.250	4.875	*	*
HD19H	*	2.250	5.875	*	*
HD19.5H	*	2.375	6.875	*	*
HD20H	*	2.375	7.875	*	*