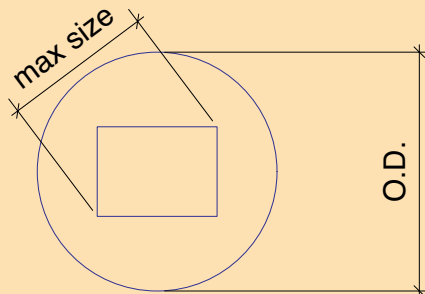


Standard Rectangle Drawing Dies



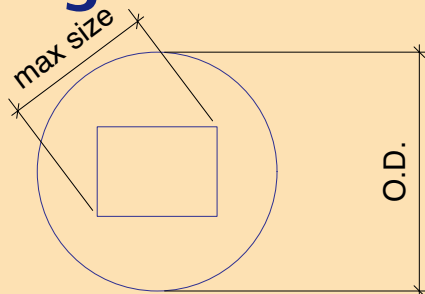
General Notes

1. Maximum Size is measured across the maximum cross-diagonal of the rectangle shape
2. The maximum hole sizes recommended by UDICO are a general guide and be varied according to drafts taken and the material to be drawn
3. Dies with High Nibs are generally used in connection with heavy drafts or where longer bearings are required.
4. The casing sizes recommended by UDICO are a general guide and can be customized to meet customer specifications.

Standard Nibs				Standard Casing	
Symbol	O.D.	Height	Max. Size	O.D.	Height
RD1	0.625	0.500	0.287	1.5	0.875
RD2	0.844	0.672	0.354	2	1.125
RD3	1.000	0.750	0.442	3	1.375
RD4	1.125	0.750	0.532	3	1.375
RD5	1.250	0.875	0.625	3	1.75
RD6	1.406	0.875	0.707	3	1.75
RD7	1.656	1.000	0.875	4	2
RD8	1.750	1.0625	0.968	4	2
RD9	1.968	1.0625	1.150	4	2.25
RD10	2.185	1.125	1.406	4	2.375
RD11	2.560	1.125	1.750	6 - 7	2.5
RD11.5	2.750	1.125	1.900	6 - 7	2.5
RD12	3.000	1.1875	2.062	6 - 7	2.5
RD12.5	3.250	1.1875	2.250	6 - 7	2.5
RD13	3.500	1.1875	2.375	7	2.5
RD13.5	3.750	1.1875	2.500	7	2.5
RD14	4.000	1.250	2.750	7 - 9	3
RD14.5	4.375	1.250	3.000	7 - 9	3
RD15	4.750	1.500	3.250	9 - 11	3
RD15.5	5.125	1.500	3.625	9 - 11	3
RD16	5.500	1.750	4.000	9 - 11	3.5
RD16.5	*	1.750	4.750	11 - 14	4
RD17	*	1.750	5.500	11 - 14	4
RD17.5	*	1.750	6.250	*	*
RD18	*	1.875	7.000	*	*
RD18.5	*	1.875	8.000	*	*
RD19	*	2.000	9.000	*	*
RD19.5	*	2.000	10.000	*	*
RD20	*	2.000	11.000	*	*

All units are in inches and * denotes built to customer specifications

High Nib Rectangle Drawing Dies



General Notes

1. Maximum Size is measured across the maximum cross-diagonal of the rectangle shape
2. The maximum hole sizes recommended by UDICO are a general guide and be varied according to drafts taken and the material to be drawn
3. Dies with High Nibs are generally used in connection with heavy drafts or where longer bearings are required.
4. The casing sizes recommended by UDICO are a general guide and can be customized to meet customer specifications.

High Nibs				Standard Casing	
Symbol	O.D.	Height	Max.Hole Size	O.D.	Height
RD5H	1.250	1.000	0.625	3	1.75
RD6H	1.406	1.000	0.707	3	1.75
RD7H	1.656	1.1875	0.875	4	2
RD8H	1.750	1.250	0.968	4	2
RD9H	1.968	1.50	1.150	4	2.25
RD10H	2.185	1.375	1.375	4	2.375
RD11H	2.560	1.375	1.687	6 - 7	2.5
RD11.5H	2.750	1.375	1.812	6 - 7	2.5
RD12H	3.000	1.375	1.937	6 - 7	2.5
RD12.5H	3.250	1.375	2.093	6 - 7	2.5
RD13H	3.500	1.500	2.250	7	2.5
RD13.5H	3.750	1.500	2.375	7	2.5
RD14H	4.000	1.625	2.625	7 - 9	3
RD14.5H	4.375	1.625	2.875	7 - 9	3
RD15H	4.750	1.750	3.125	9 - 11	3
RD15.5H	5.125	1.750	3.500	9 - 11	3
RD16H	5.500	2.000	3.875	9 - 11	3.5
RD16.5H	*	2.000	4.625	11 - 14	4
RD17H	*	2.000	5.375	11 - 14	4
RD17.5H	*	2.000	6.125	*	*
RD18H	*	2.1875	6.875	*	*
RD18.5H	*	2.1875	7.875	*	*
RD19H	*	2.375	8.875	*	*
RD19.5H	*	2.375	9.875	*	*
RD20H	*	2.375	10.875	*	*

All units are in inches and * denotes built to customer specifications